

AMENDMENTS TO THE SPECIFICATION:

Please cancel the originally-filed Abstract of the Disclosure, and add the accompanying new Abstract of the Disclosure which appears on a separate sheet in the Appendix.

Please add the following new paragraphs after the paragraph ending on line 15 of page 2:

-- In addition to the above multi-arm moulding machines are shuttle-type machines such as those disclosed in the specifications of WO96/38281 and U.S. 4,690,626 in which the mould manipulators are moved in and out of a moulding oven through doors with a large degree of heat loss as occurs with the multi-arm machines.

The specification of U.S. 4,292,015 discloses four moulding ovens which each include a rock and roll type manipulator and a gas burner. The machines are mounted on a horizontally rotatable platform. To cool the moulds, they are sequentially removed from the ovens and are then quenched in a liquid bath which is remote from the ovens. The four dedicated gas burners make this moulding apparatus heat extravagant.--